



## **AP PUMP**

#### Applications:

- Cutting, turning, milling, boring, grinding and similar applications of the machine tools,
- Band sawing machines,
- Ceramic cutting machines,
- Glass cutting and optical machines,
- Circulation systems. AP Pumps are used for pumping of cutting / cooling fluids.

On demand, AP Pumps can be supplied with inlet strainer.

## Fluid Specifications:

- Coolants,
- Cutting oils,
- Grinding oils,
- Water,
- Chemical liquids
- Fluid temperature 0...60 °C
- Kinematic viscosity 1...30 mm<sup>2</sup>/s

#### Materials:

Pump body : PP Volute : PP Impeller : PP

Pump Shaft : Engineering steel - AISI 1040 (DIN C35)

Stainless steel - AISI 316 (DIN 4401) (Optional)

Stainless steel - AISI 420(DIN X20Cr13) (Optional)

Strainer : PE (Optional)

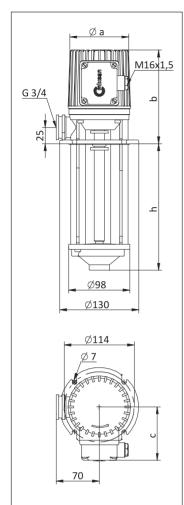
Electric motor : 3 phase induction motor

1 phase induction motor (Optional)

2 pole

Protection degree IP 54





## **DIMENSIONS & NOMINAL VALUES**

	Depth of				Weight	Power	Voltage	Frequency	Rated	Speed
	immersion	а	b	С					current	
TYPE	h (mm)		mm		kg	kW	V(∆∕Y)	Hz	Α	rpm
AP 11	110	96	152	83	3.0	0.09	230/400	50	0.48/0.28	2830
AP 16	160				3.15					
AP 21	210				3.3					

- \* Pump dimensions according to EN 12157.
- \*\* The performance curves are based on 1 mm<sup>2</sup>/s (cSt) kinematic viscosity values and 997 kg/m<sup>3</sup> density
- \*\*\* Curve tolerance according to ISO 9906:2012 Grade 3B.

# **Performance Curve** 50 Hz Delivery Head (m) Volumetric Delivery (I/min)