

VP SERIES PUMPS

Installation and Operating Instructions

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1. General information

This manual contains the installation, operating and maintenance of VP series screw pumps with technical features.

Read the manual carefully before installation and using the pump. Keep this user's manual for as long as the pump is in use.

For detailed information, please contact us.

1.1 Safety symbols used in this manual

 Danger of electric shock. Safety sign according to ISO 3864.

 General warning sign according to ISO 3864.

2. Product introduction

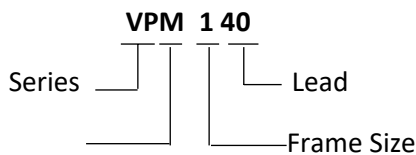
Screw pumps are designed for cooling lubricants with high viscosity and coolants.

VP series screw pumps are used in applications where high pressures and constant flow rates are required (e.g. general machine design, machine tool industry, etc.)

2.1 Identification

The nameplate is positioned on the motor and indicates the type model, pump performance data, motor specifications, serial number and production date.

2.2 Type code identification



VP : Only pump (w/o motor)

VPM : Pump and motor

VPC : Full assembly*

* Full assembly includes motor, screw pump, pressure regulation valve, pressure gauge, tank lid, suction and drain valve.

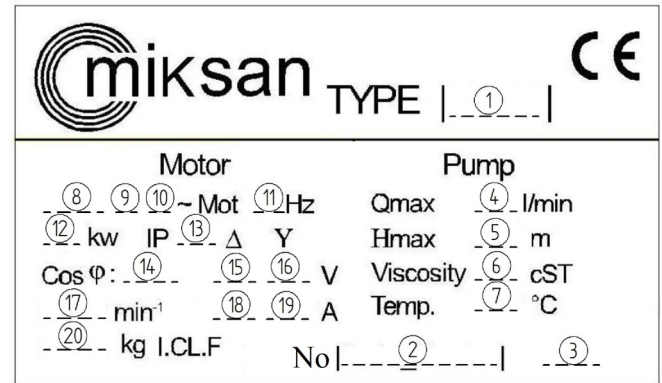


Figure 1. Sample Nameplate of motor and pump

No	Description	No	Description
1	Pump Model	11	Frequency (Hz)
2	Serial Number	12	Rated Motor Power
3	Production Date	13	IP Protection Class
4	Max. Flow Rate	14	Motor Cosφ Value
5	Max. Delivery Head	15	Rated Voltage (V) (Δ)
6	Fluid Viscosity Range	16	Rated Voltage (V) (Y)
7	Max. Operating Temp.	17	Rotational Speed
8	Motor Frame	18	Rated Current (A) (Δ)
9	Motor Pole Number	19	Rated Current (A) (Y)
10	Motor Phase	20	Pump Weight

Table 1. Description of the values in the nameplate

2.3 Pumping medium requirements

Pump Type	VP Series
Max. delivery pressure	100 Bar
Medium	Coolants, grinding oils, cutting oils,
Kinematic viscosity	1...400 mm ² /s (cSt)
Medium temperature	0 ... 60 °C
Maximum grain size	0.05mm (50µm) for machining turning, milling, drilling) Special values can be applied on request
Max. Inlet pressure	< 8 bar
Fluids lubricating properties	Oil in water emulsions with minimum 5% oil
Dry running	Do NOT run screw pumps without fluid. When testing for the direction of rotation, the pump for not longer than 1 second.
Installation positions	Pump can be used vertical and horizontal. Pump must not be installed with motor facing down.
Minimum rpm	4-pole, 1450 RPM (Optional)

Pump performances are based on fluid with 1 mm²/s kinematic viscosity and 997 kg/m³ density and tolerance according to ISO 9906:2012 Grade 3B.

2.4 Important for screw pumps



- Do NOT run screw pumps dry!
- Incorrect rotation will lead to pump damage!
- Sufficient fluid supply must always be ensured!
- Large particles in the coolant fluid may damage the screw pump!
- The limits for size and concentration of foreign particles depends on their harness!
- Start the motor after having checked that all the valves on the lines are fully open!
- Protect the pump from eventual foreign bodies with an adequate filtration system. Check the level of filtration recommended on the technical information sheet!
- The first power up should be limited to the time strictly necessary to ensure that the direction of rotation corresponds to the indications of the pump identification plate. This prevents the partial or total damage of the pump in case of incorrect rotation!
- If pump failure is caused by excessive wear due to foreign particles, the warranty is void!

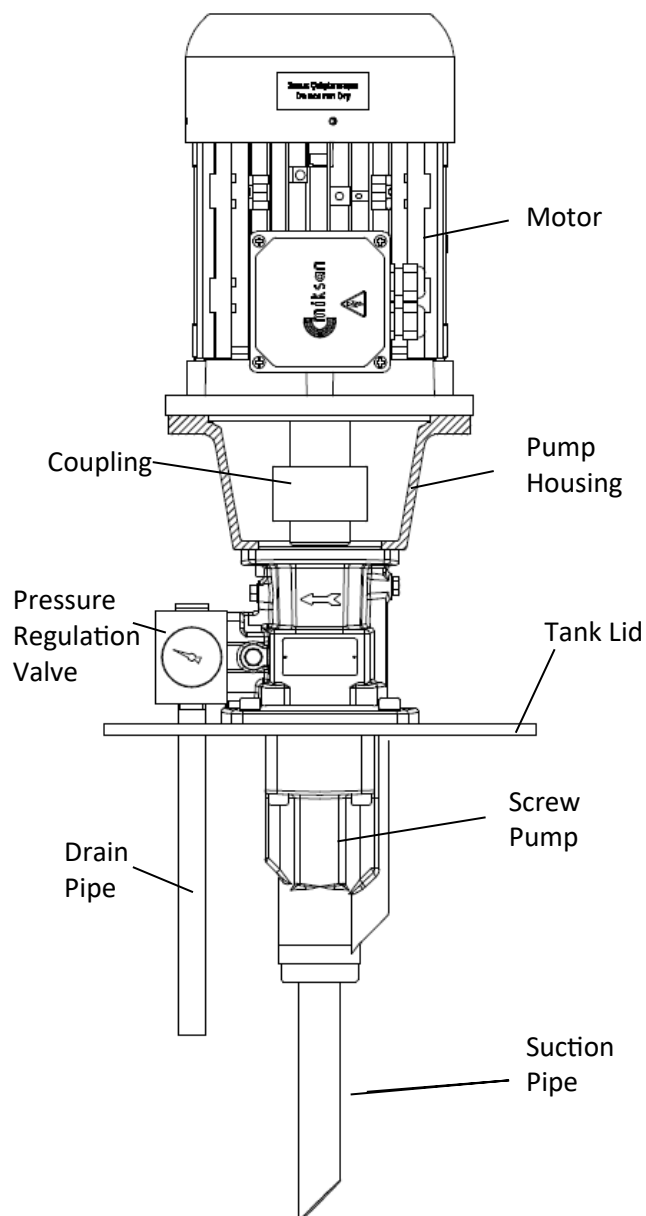


Figure 2. Configuration of VPC series screw pump

ATTENTION

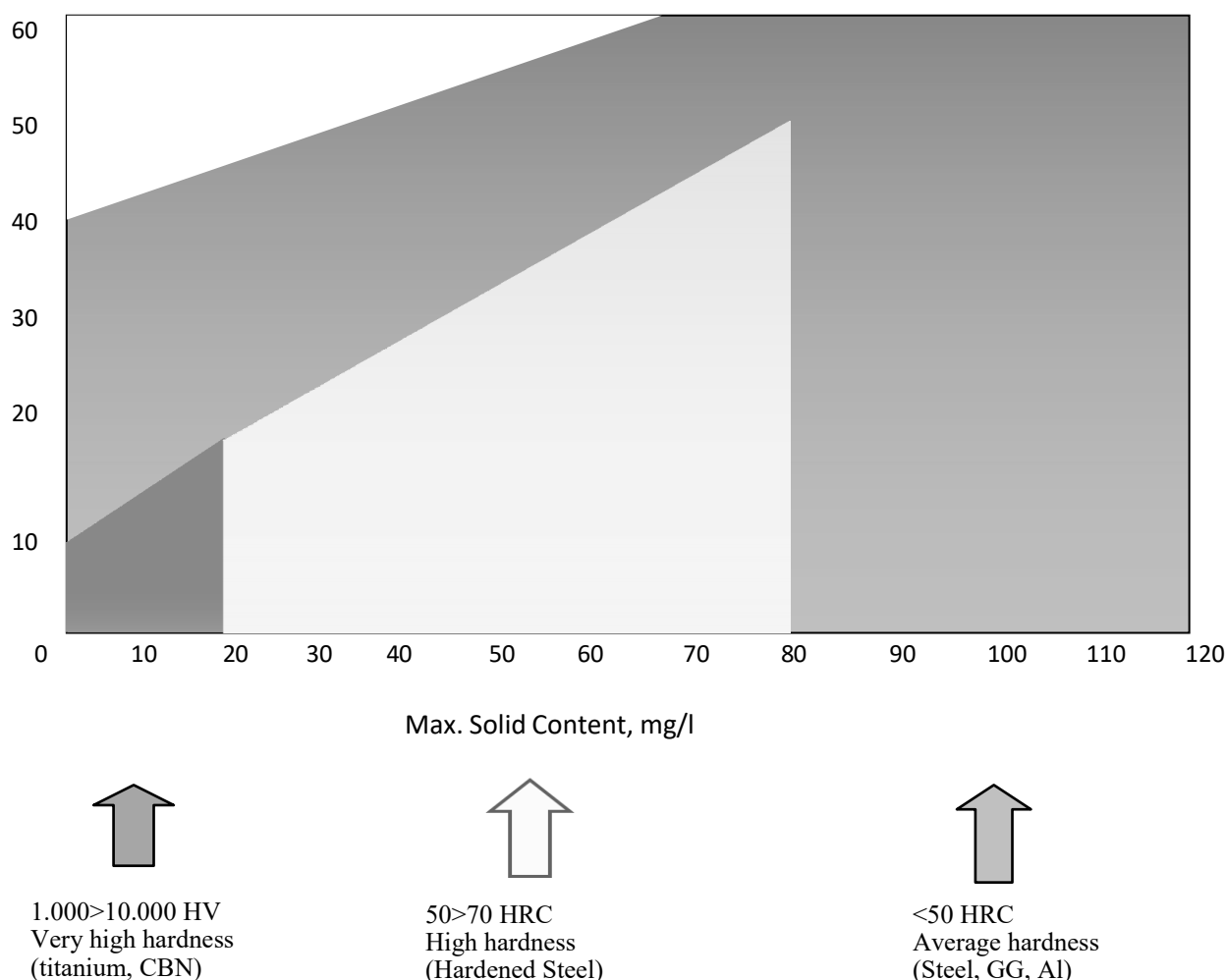
The pumps are to be operated within their design limits. Other use or use beyond this purpose is considered unintended. The manufacturer is not responsible for any damages resulting from use of the pumps in such applications.



Always protect screw pumps against pressure overload, do NOT use screw pumps without pressure relief valves!

Clean all pipes, fittings and fixtures: remove burr and welding beads; clean tanks thoroughly. Make sure that NO metal chips or fines can fall into the tank after initial pump installation.

2.4 Recommended filtration quality of VP screw pumps



3. Safety

It is only the general safety instructions included under this main heading 'Safety' that have to be followed but also the safety instructions provided under the specific headings. Miksan Motor does not accept any liability for damage and injury caused by not applying the directions and instructions in this manual.

Non-compliance with the safety instructions

Non-compliance with safety instructions may pose a risk to the safety of personnel, the environment and the product itself, and also will lead to forfeiture of all rights to claims for damages.

Non-compliance may result in for example, hazards given below

- Failure of important pump/plant functions,
- Failure of recommended maintenance and repair process,
- Exposure of people by electrical, mechanical and chemical hazards,
- Threatening the environment due to leakage of hazardous substances,

◇ Operating Personnel

All personnel participated in the installation, operation, maintenance and inspection of the product must be adequately qualified. Responsibilities, capability and supervision of the personnel must be clearly defined by the plant operator. Moreover, the operator is responsible for ensuring that the contents of the operating instructions are fully understood by the personnel.

◇ Unauthorised modifications and procurement of spare parts

The product has been designed and manufactured with the greatest possible care and any modification may be made to the pump only after consultation with the manufacturer. Using spare parts and accessories authorised by the manufacturer is required to meet safety regulations. Use of non-original parts can invalidate any liability of the manufacturer for consequential damage and may lead to a safety risk.

When operating the pump, the safety instructions contained in this manual, the relevant national accident prevention regulations and any other service and safety instructions issued by the plant operator are to be observed.

◇ During Operation

- ⚠ If hot/cold machine components involve hazards, they must be prevented against accidental contact.
- ⚠ Guards for the moving parts (e.g. coupling, fan) must not be removed while the pump is running. Also make sure that guards are never in contact with the moving parts by using proper protection parts
- ⚠ Any leakage of hazardous (e.g. explosive, toxic, hot) fluids must be drained away to prevent any risk to surroundings.
- ⚠ Always close the terminal box to prevent hazards caused by electricity.

◇ During Installation, Maintenance and Inspect

Only authorised and qualified personnel may install, maintain and inspect the product and repair electrical components. Observe the local safety regulations.

- ⚠ Always disconnect the energy supply to the product before installation, maintenance and repairs and secure disconnection.
 - ⚠ Surfaces of a pump can be hot, after continuous operation. Handle the pump with dangerous liquids with the ultimate care. Decontamination of the pump is recommended to prevent hazardous fluids.
- On completion of work all safety and protective facilities must be re-installed and made operative again. Make sure that no one can be near rotating components when starting a pump. Before restarting the machine, observe the instructions listed under 'Start up'.

4. Transport and storage

- Transport the pump in the position as indicated on the pallet or packaging.
- When moving the entire pump assembly by a crane, all ropes must be mounted around the pump
 - ⚠ The lifting capacity of the crane and rope must exceed the weight of the pump. Only qualified personnel are allowed to lift the pump. Do NOT use the terminal box to lift the pump.
- Make sure the pump is stable. Protect pump from damage during transportation. The warranty becomes invalid if damages occur during transportation.
- ⚠ Do not remove the lever or protection from the pump before the pump is placed and mounted correctly.
- If present, observe the instructions on the packaging.
- To ensure long-term performance and safe operation of the screw pump, the following storage conditions must be observed:
 - The pump should be stored indoors in a **dry, dust-free, vibration-free environment without the risk of frost**.
 - All connection openings must be **sealed with protective caps** to prevent the ingress of dust, moisture, or foreign objects.
 - The pump must not be exposed to **direct sunlight or significant temperature fluctuations**.

Additional Measures Based on Storage Duration

Storage Duration	Required Measures
0–6 Months	Standard storage conditions
6–12 Months	In addition to the above, renew protective oil
Over 12 Months	Disassemble the pump from motor for general inspection and maintenance of internal components, renew protective oil and rotate the shaft manually.

Note: During storage, seals, bearings, and other sealing components may lose their functional properties over time. It is recommended to inspect these parts before operating the pump after extended storage.

5. Installing the product

5.1 Before installation

- Check the nameplate and performance curve to ensure that the pump meets requirements of your application (Delivery head, flow rate, viscosity etc.).
- ⚠ Make sure that the product operates within its working range. Only then the product performance is guaranteed.

Check the condition of the pump for any damage that may have occurred during shipping.

Keep the pump vertical and prevent from falling down.

The electrical supply should be verified so the voltage, phase and frequency match that of the pump motor.

5.2 Mechanical installation

The pumps can be mounted either horizontally (foot mounted inline version) or vertically (immersion style).

Place and install the pump on a flat surface on the top of the coolant tank with the pump body being immersed in the coolant. Immersion depth of the pump should be at least 25 mm shorter than the depth of the tank and minimum fluid level should exceed lower stage of the pump.

The piping must be fully installed and bore diameter have to be chosen according to the discharge of the pump. Flow rate can be adjusted by installing a valve on the piping and on the delivery connection of the pump. Be sure that piping is capable of delivering the hydraulic pressure.

Check the pump stayed out of use for a long time by turning the shaft via hand before installation. Make sure that the suction of the pump is not clogged.

Do not block the air flow through the motor. Make sure that sufficient air can pass the cooling fan.

Check the direction of rotation of the pump and designated direction on the label on the top of the pump before start up.

Piping

- Follow the recommended piping installation guide lines as well as the required tightening torques (see tables below).
- Work carried out on high pressure screw fittings, pipes and hoses should only be performed by authorized specialists.

⚠ Only use components which are rated for high pressure

Pipe connection	Cast iron
G ½	70 Nm
G ¾	80 Nm
G 1	90 Nm
G 1 ½	150 Nm
G 2	170 Nm


Maximum tightening torque for piping connections


SAE flanges	G 1	G 1½
Thread	M10	M12
Strength classes	8.8	8.8
Tightening torque (Nm)	50 Nm	92 Nm

Tightening torques for screws connections of SAE flanges

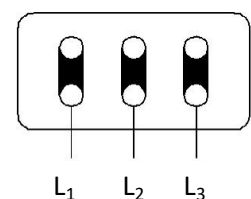
5.3 Electrical connections

Screw pumps consist of air-cooled squirrel cage electric motor and pump parts. Pump is connected to the motor perpendicularly via bolts, bell housing etc. to operate inside the liquid.

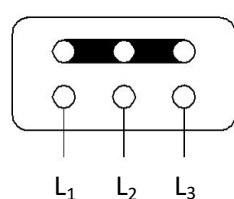
 A faulty motor or wiring can cause electrical shock that could be fatal, whether direct contact or conducted through standing water. For this reason, proper grounding of the motor frame to the power supply's grounding terminal is required for safe installation and operation.

 Only trained staff should make the electrical connections of the pump unit. Otherwise, electrical shocks can cause fatal injuries.

- Before running the pump unit, be sure about the electrical connections and connection type. Appropriate voltage level and connection type are shown below.
- Ground terminal of the motor is inside the terminal box. This terminal must be connected to the terminals of the Networks ground terminals.
- Before run the pump, all the mechanical and electrical connections of the pump has been made. Check all of the bolts are fastened tightly.
- Use appropriate fuse and thermal switches etc. to protect the motor damages of the faults
- Always check the voltage level of the pump unit before maintenance and before opening the terminal box.



Delta connection (Δ)
3 x 230 V



Star connection (Y)
3 x 400 V

Wiring diagram can also be found interior of the terminal box cover. All other mechanical or electrical designs are described in the nameplate of the pump.

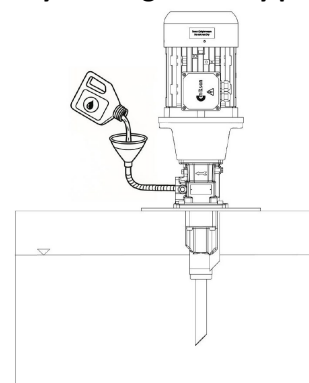
6. Operation

6.1 Start-up


Install the pump according to 'Installation' heading in the manual.

Before commissioning the pump after the **storage period**, the following steps must be carried out:

- **Visual Inspection:** Check the pump, motor, and all connections for damage, corrosion, or deformation.
- **System Cleaning:** Ensure that the piping system and fluid lines are clean before operating the pump.
- **Filling with Liquid:** The pump must be filled with fluid before start-up. **Dry running is strictly prohibited.**



- **Air Bleeding:** Bleed the air from the suction line. Start the system slowly until all air has been expelled.
- **Manual Shaft Rotation:** For pumps stored for 6 months or longer, manually rotate the pump shaft before connecting any electrical wiring to check for mechanical jamming or tightness.
- **Electrical Inspection:** Check motor connections and insulation. Perform insulation resistance tests if required.
- **Gradual Start-Up (via Frequency Converter):** Start the pump at low speed and monitor for any unusual noise, vibration, or leakage.

 If abnormal noise, vibration, or leakage is observed during the initial start-up, the pump must be shut down immediately, and the system should be inspected. **Never start a pump that has been idle for an extended period under full load.**


Switch off the mains and connect the terminals according to 'Electrical connections' heading in the manual. Then close the terminal box.

Check installation and electrical connections steps one more time before starting up the pump.

Briefly start the motor to check the direction of rotation according to the arrow on the top of the motor (By looking through the fan cover that has to turn clockwise for VP series pumps). For three-phases motor, interchange two of the power leads if the direction is incorrect.

Make sure that the temperature of the medium is inside of the designated limits of the pump.


Risk of Injury!

 Do **NOT** run VP pumps **dry**.

Sufficient fluid level must always be ensured.

Avoid hydraulic shocks!

Check the allowed particle size in the medium and prevent the pump from bigger particles.

 Do **NOT** use screw pumps without pressure relief valves!

6.2 Shut down

- Switch off all the mains.
- Open the terminal box and disconnect all the terminals.
- Evacuate the pump.

⚠ All service work must be carried out by qualified service personnel.

8. Troubleshooting

Fault	Possible cause	Remedy
Motor does not start (no motor noise)	Supply failure	Check the power supply
		Check the fuses, terminals and supply leads
Motor does not start (makes noise)	Supply leads failure	See above
	Motor bearing faulty	Replace bearing
Pump does not work (Motor is running)	Low fluid level	Fill up fluid
	Pipe of the machine tool is blocked	Clean the system and filters
	All fluid is pumped through the bypass line	Check bypass lines and relief valve settings.
	Pump is bound	Turn off power and disassemble pump and motor to check the pump shaft by rotating manually
Insufficient pressure and/or flow rate	Pump rotates in wrong direction	Change over two power leads to change rotation.
	Pipe of the pump is blocked	Disassemble and clean the clogged area
	Low rotational speed	Check the voltage and power supply
Too much vibration and noise	Bearing faulty	Replace the defective bearing
	The pump is worn out	If necessary, improve the filtration. If you are familiar with the equipment, exchange the spindle set or send the pump to the manufacturer.
	Pressure relief valve vibrates / pulses	Clean and readjust pressure relief valve.
Power consumption is too high	Too much mechanical friction	Contact to your supplier
	Pump rotates in wrong direction	See above

7. Servicing and Maintenance

⚠ Observe the general safety precautions for installation, maintenance and repair.

Do NOT keep the pump immersed in fluid if it is not in use for a long period. The pump must be stored in dry and clean place. Check the pump shaft by rotating manually before re-installed.

Spare parts are available from the supplier.

9. Dimensions for VP1 / VP2 (2 pole motors):

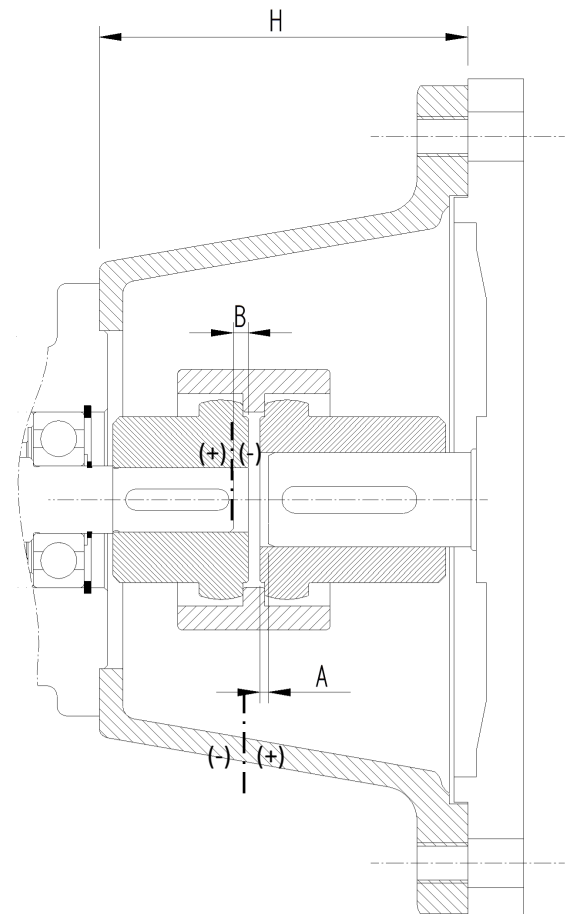
Frame Size	A mm	B mm	H mm
80	0	+19,5	110
90	0	+9,5	110
100	+2	+2	109
112	0	0	109
132	-1	0	130
160	+9	+6	175

Dim. A: Distance between inner surface of the coupling hub and the motor shaft end

Dim. B: Distance between inner surface of the coupling hub and pump shaft end

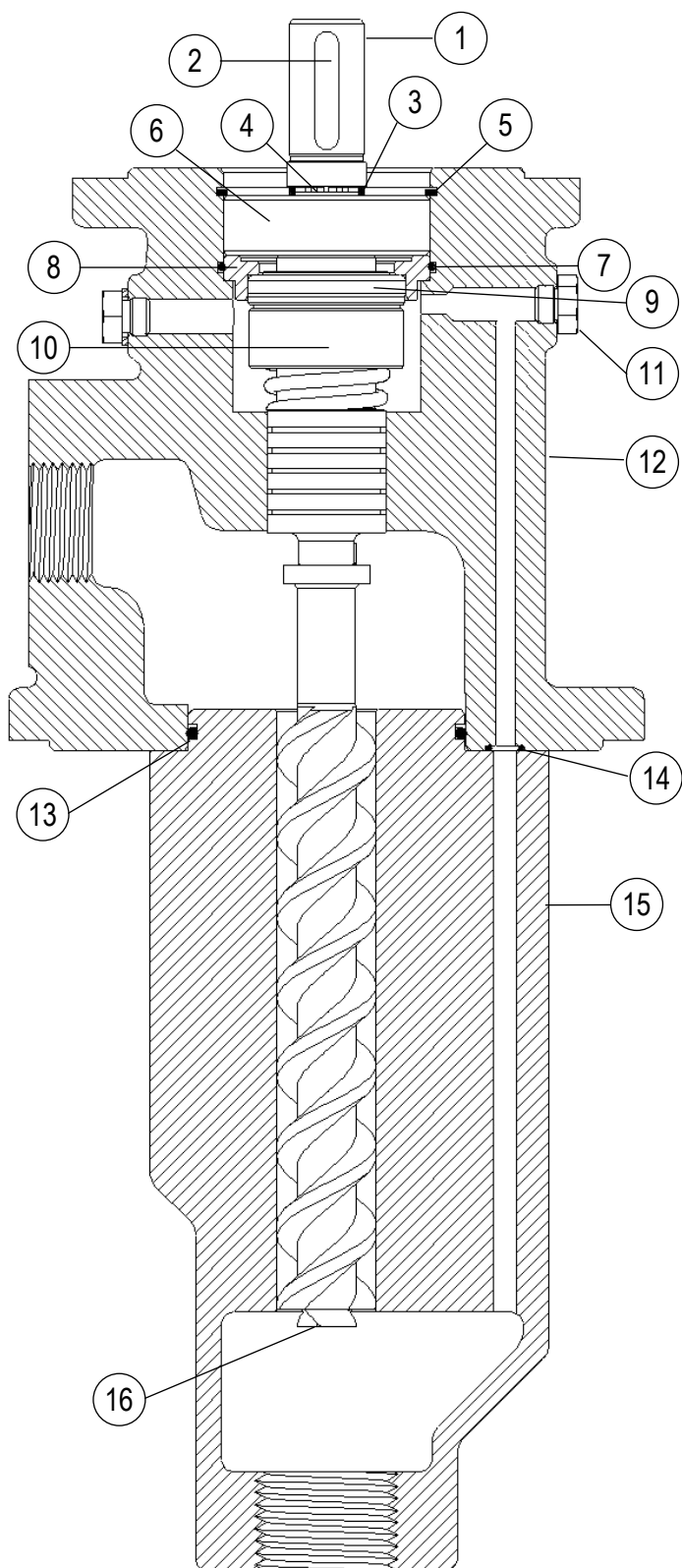
+ = Inner surface of the coupling hub is higher as shaft end

- = Inner surface of the coupling hub is lower as shaft end



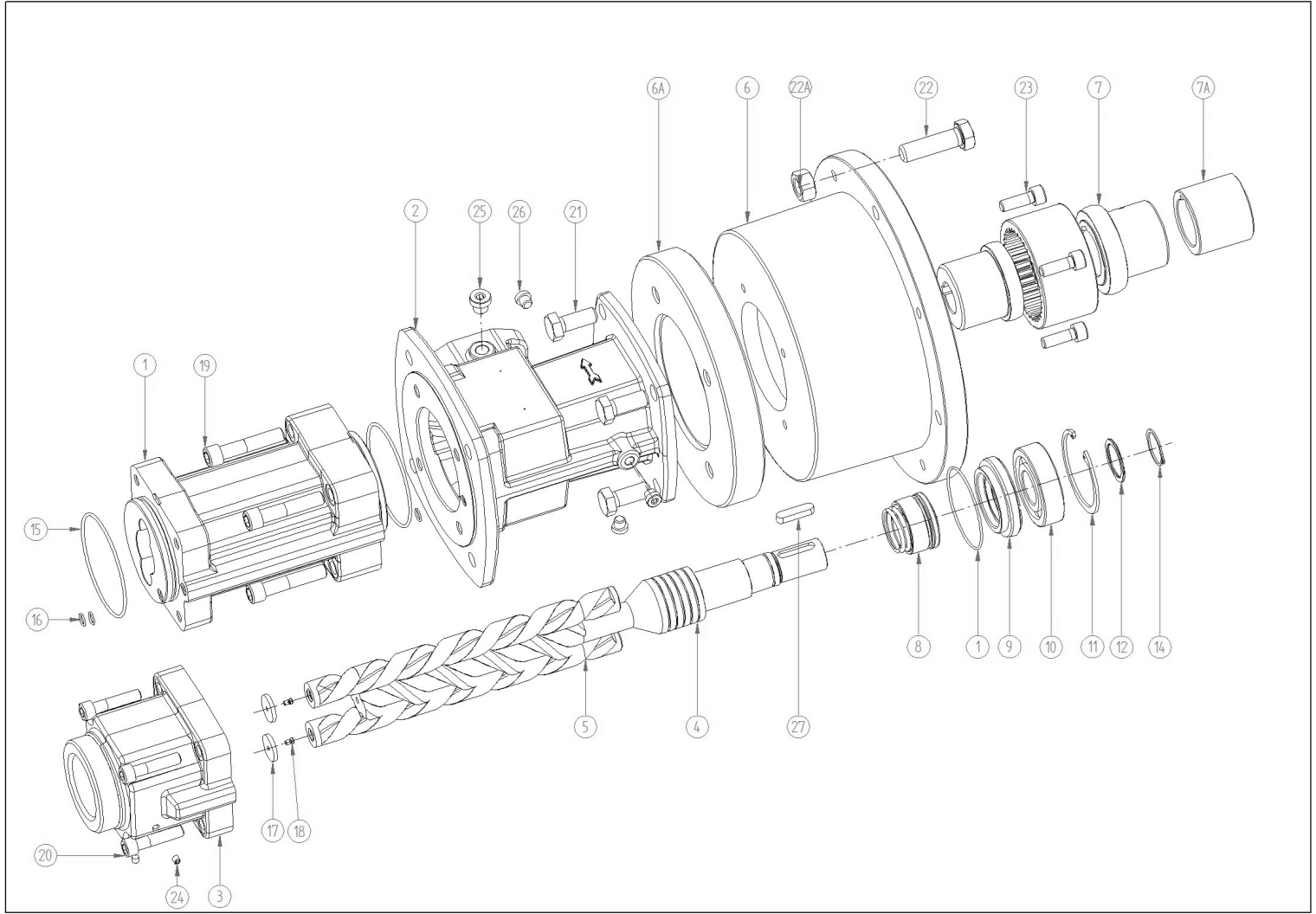
10. Spare Parts

10.1 Spare part list of VP 1 / VP 2 series pump



No	Description	Qty
001	Main Screw	1
002	Key	1
003	Circlip - DIN 471	1
004	Washer	1
005	Circlip - DIN 472	1
006	Bearing	1
007	O-ring	1
008	Mechanical Seal Housing	1
009	Mechanical Seal (Stationary Part)	1
010	Mechanical Seal (Rotating Part)	1
011	G 1/8 Plug	3
012	Pump Body	1
013	O-ring	1
014	O-ring	1
015	Housing	1
016	Idler Screw	2

10.2 Spare part list of VP 3 series pump



No	Description	VP	VPM	VPC	No	Description	VP	VPM	VPC
1	Pump Body	1	1	1	15	O-Ring Ø91 x 2,5 mm	2	2	2
2	Housing	1	1	1	16	O-Ring Ø9 x 1,5 mm	3	3	3
3	Inlet	1	1	1	17	Idler Screw Bushing	2	2	2
4	Main Screw	1	1	1	18	M4 Torque Screw	2	2	2
5	Idler Screw	2	2	2	19	M12x60 hex socket head screw	4	4	4
6	Bell-Housing		1	1	20	M10x45 hex socket head screw	4	4	4
6A	Bell-Housing Connector		1	1	21	M14x35 Bolt		4	4
7	Coupling		1 Set	1 Set	22	M12x30 Bolt		4	4
7A	Coupling Bushing		1	1	22	M12x40 Bolt		4	4
8	Mechanical Seal	1	1	1	22	M16x55 Bolt		4	4
9	Mechanical Seal Housing	1	1	1	22A	M16 Nut		4	4
10	Bearing	1	1	1	23	M10X30 hex socket head screw		4	4
11	Circlip Ø72	1	1	1	24	M6X8 Set-Screw	2	2	2
12	Washer Ø40X30X2 mm	1	1	1	25	G 1/4 Plug	1	1	1
13	Circlip Ø30 mm	1	1	1	26	G 1/8 Plug	3	3	3
14	O-Ring Ø72 x 2 mm	1	1	1	27	8X7X35 Key	1	1	1

11. Disposing of the product

This product, all the parts of it and the packaging materials must be disposed according to the local and national regulation for proper disposal.

Prior to its disposal, the pump must be completely drained and decontaminated if necessary.

12. EC Declaration of Conformity

We herewith declare that the design/construction of EP Series Pumps

Complies with the following regulations/standards:

Low Voltage Directive 2014/35/EU

Directive 2014/30/EU Electromagnetic Compatibility Directive
2006/42/EC on Machinery